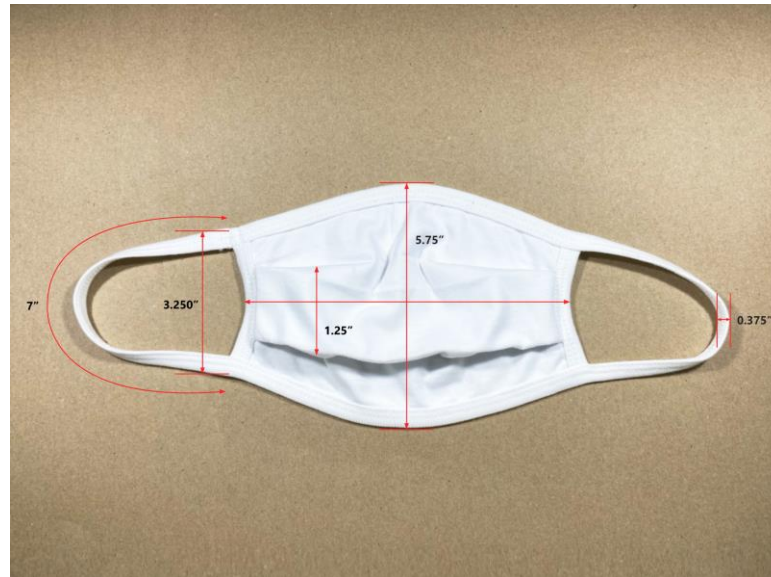


HI-TECH FACE MASK – 3 PLY 100% COTTON WITH ANTIMICROBIAL FINISH



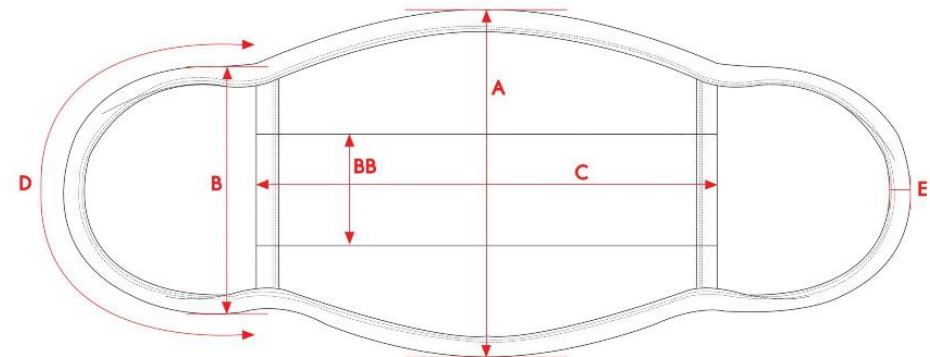
Face Mask Finished Measurement

POM#	DESCRIPTIONS	Tol (-)	Tol (+)	Spec (Inches)	REMARK
A	CENTER HEIGHT	0.500	0.500	6"	
B	SIDE HEIGHT	0.500	0.500	3.50"	
BB	CENTER PLEAT HEIGHT	0.500	0.500	1.375"	
C	CENTER WIDTH	0.500	0.500	7"	
D	EAR LOOP / STRAP (Total)	1.000	1.000	7"	(7.25" if .0115 X 1/4" rubber is used)
DD	EAR LOOP / STRAP (Half)	0.500	0.500	3.5"	(3.625" if .0115 X 1/4" rubber is used)
DX	EAR LOOP / STRAP - EXTENDED	0.000	1.000	4.75"	(4.875" if .0115 X 1/4" rubber is used)
E	BINDING WIDTH / HEIGHT	0.125	0.125	0.375"	

Mask has center pleats (Center pleats are evenly folding between top and bottom edge / left and right)

Noted that gathers are acceptable instead of pleats as long as fit is maintained

Right and Left side of garment should be symmetrical



SEWING OPERATIONS

OPT#	Operation	Stitch Type	Gauge Width	Seam / Trim off allowance	SPI	Thread Type
1	Overlock right and left side, forming center pleat per each side (Must achieve final mask side measurement - see measurement page). Make sure center pleates are even on both sides	504 3-Thread Overlock	12gg / 4.8mm	No trimoff	14	T18 Tex Poly
2	Binding top and bottom edge with rubber, also binding left and right side without rubber, forming ear loops with rubber in the process (See measurement page for specific loop measurement)	406 2N Bottom coverstitch - (Both needles on binding)	0.500	3.5"	3.5"	T18 Tex Poly
3	Seam binding together to close	301 lockstitch	N/A	N/A	14	T24 Poly core
4	Turn binding and tack down flat (see picture below) Trim excess binding so that binding turnback is approximately 1/4" on either side	0.500	0.500	7"	7"	T24 Poly core

Outside view



Inside view



STRAIGHT - CUT for Binding

Polybag sticker to be applied to outside
of poly bag for face masks

Casing, Packing, Labeling of Bags

6 INCH

4 INCH

Do Your Part : Spread out Protect

- Fabric touching skin : 100% cotton, Face covering contains
- If skin irritation occurs, immediately stop using the face covering. If irritation persists, consult your primary care provider
- Be mindful when wearing this product if you have lung disease, like emphysema, or chronic heart disease. Stop using this product if it you notice difficulty breathing while wearing it.
- Machine wash warm up to 15 times before discarding. Tumble dry high. Do not use bleach, chemical or disinfectant to wash this product

WARNING

To avoid suffocation, keep this plastic bag away from babies and children.

Do not use this bag in cribs, beds, carriages or play pens. This bag is not a toy

HI-TECH
APPAREL



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Casing, Packing, Labeling of Bags

Step 1 : Load a stack of 5 masks into baler bag



Step 2 : Closed baler bag over the top of the baler bag, removing air space out



Step 3 : Apply poly bag sticker on front of the bag, center on the bag



Polybag Dimension

DIM: W: 14.0 CM X H: 19.05 CM

DIM: W: 5.5 IN X H: 7.5 IN

Remark : Polybag design can be custom made as require

Carton Pack



Casing, Packing, Labeling of Bags

PACKING
10 Balers X 10 layers
= 100 Balers
= 500 pcs

Carton Dimension

DIM: L: 51.4 CM X W: 38.7 CM X H: 23.5 CM
DIM: L: 20.25 IN X W: 15.25 IN X H: 9.25 IN